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 Title: **JP3222257A2: MANUFACTURE OF LITHIUM ELECTRODE FOR LITHIUM BATTERY.**


 Country: **JP Japan**

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 Inventor: **NAGAURA TORU;  
YOKOGAWA MASAOKI;  
NAKAO TOSHIHIKO;  
SATO KATSUZO;**

 Assignee: **SONY CORP**  
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 Abstract:

PURPOSE: To prevent the adhesion of lithium in a rolled state and the breakage of a lithium foil during operation up to battery assembly for efficient operation by press-attaching the lithium foil formed by extrusion directly to a metal collector foil before winding in a rolled state.

CONSTITUTION: A copper foil rolled substance 22 that a copper foil 21 is wound in a rolled state and an extruder 24 for a lithium foil 23 are prepared to have the one face of the copper foil 21, supplied from the copper foil rolled substance 22, and the desired-thickness lithium foil 23, extruded and molded from the extruder 24, faced in opposition, passed through a pair of pressure rollers 25, press-attached to each other and then wound in a rolled state. In this case, for making the lithium foil 23 thin up to a desired thickness, the lithium foil 23 from the extruder 24 is given cold rolling via 4-step rolls 26-29 and cold rolling mechanism 30. It is thus possible to prevent the adhesion of lithium in a rolled state and the breakage of the lithium during operation up to battery assembly for efficient operation.

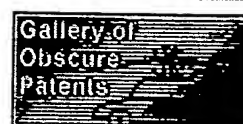
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YOKOGAWA MASAOKI  
NAKAO TOSHIHIKO  
SATO KATSUZO**

(74) Representative:

**(54) MANUFACTURE OF  
LITHIUM ELECTRODE FOR  
LITHIUM BATTERY**

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